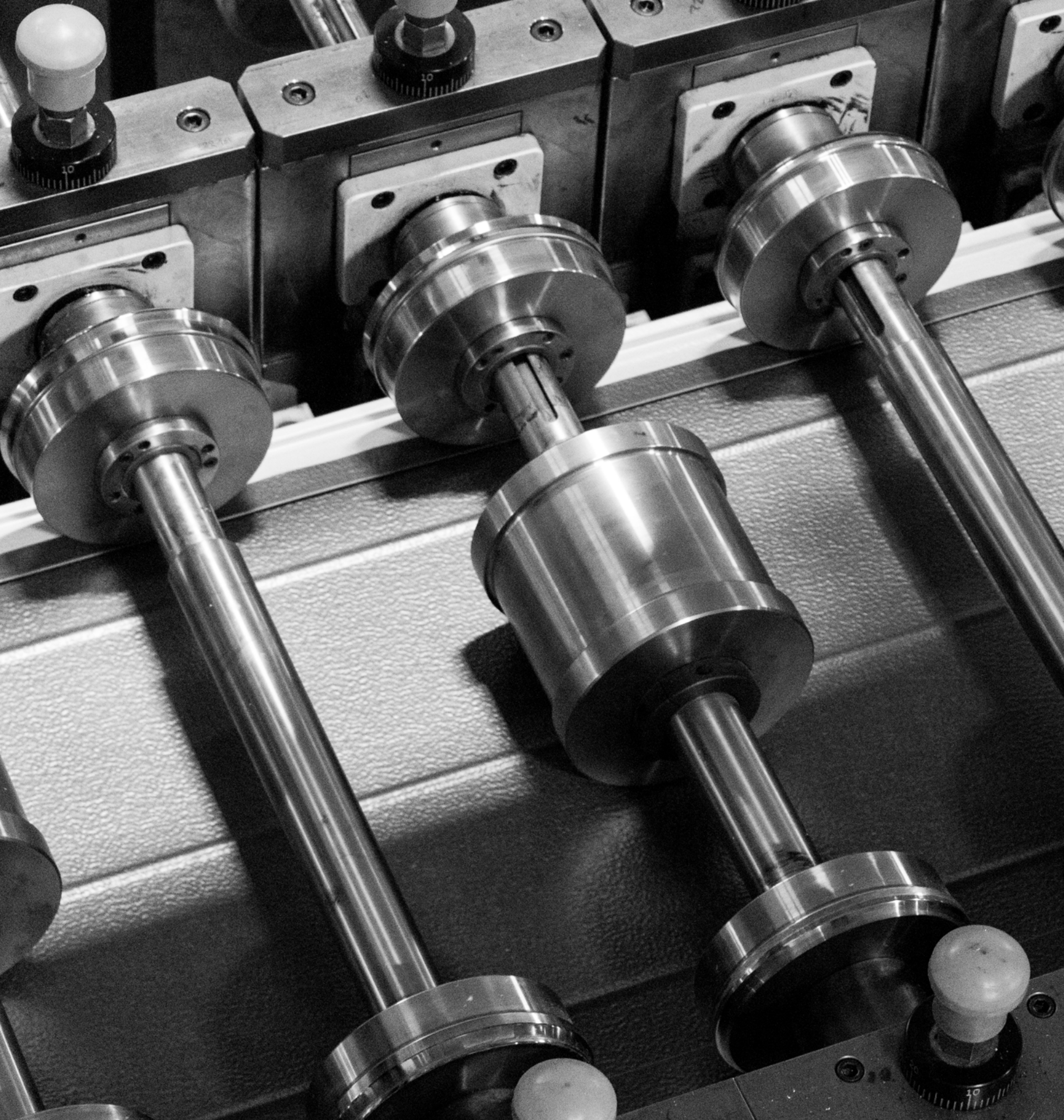




**RESIDENTIAL**





# ENGINEERING IS EVERYTHING

Art Mihalcheon, our founder of Steel-Craft Door Products Ltd. was a true visionary. He designed all of his own tooling to ensure that every Steel-Craft Door was made with unparalleled components and superior materials. Today, with our valued employees, patented technology and our state-of-the-art manufacturing facility, we guarantee our continued commitment to excellence and the highest quality materials. At Steel-Craft, engineering and design is everything.

A black and white photograph of a worker in a factory. The worker is seen from the back, wearing a dark t-shirt with the text "100% CANADIAN MADE." printed in white. The worker is also wearing a dark cap and a clear safety visor. The background shows a large industrial facility with high ceilings, metal beams, and rows of bright lights. Other workers are visible in the distance, and the overall scene is one of a busy manufacturing environment.

**100% CANADIAN MADE.**



# STEEL-CRAFT DOOR PRODUCTS LTD.

MADE IN CANADA FOR CANADA

Steel-Craft has been manufacturing durable garage doors since 1963, for residential, commercial and industrial applications for all of our customer needs. We remain the only door manufacturer in North America able to customize our products to fulfill all of our customer's requirements.

Constructed with 100% Canadian steel, our products are designed to withstand even the most extreme weather conditions.





# OUR PARTS DO MORE THAN WORK

At Steel-Craft, we know our customers are particular and our doors should be too. Through our engineering process and distinctive designs, we ensure that every component of our doors function at the highest level of quality. Our parts do more than work, they work to the best standards of excellence throughout their use.

Don't just hang a door, **Install a Steel-Craft.**

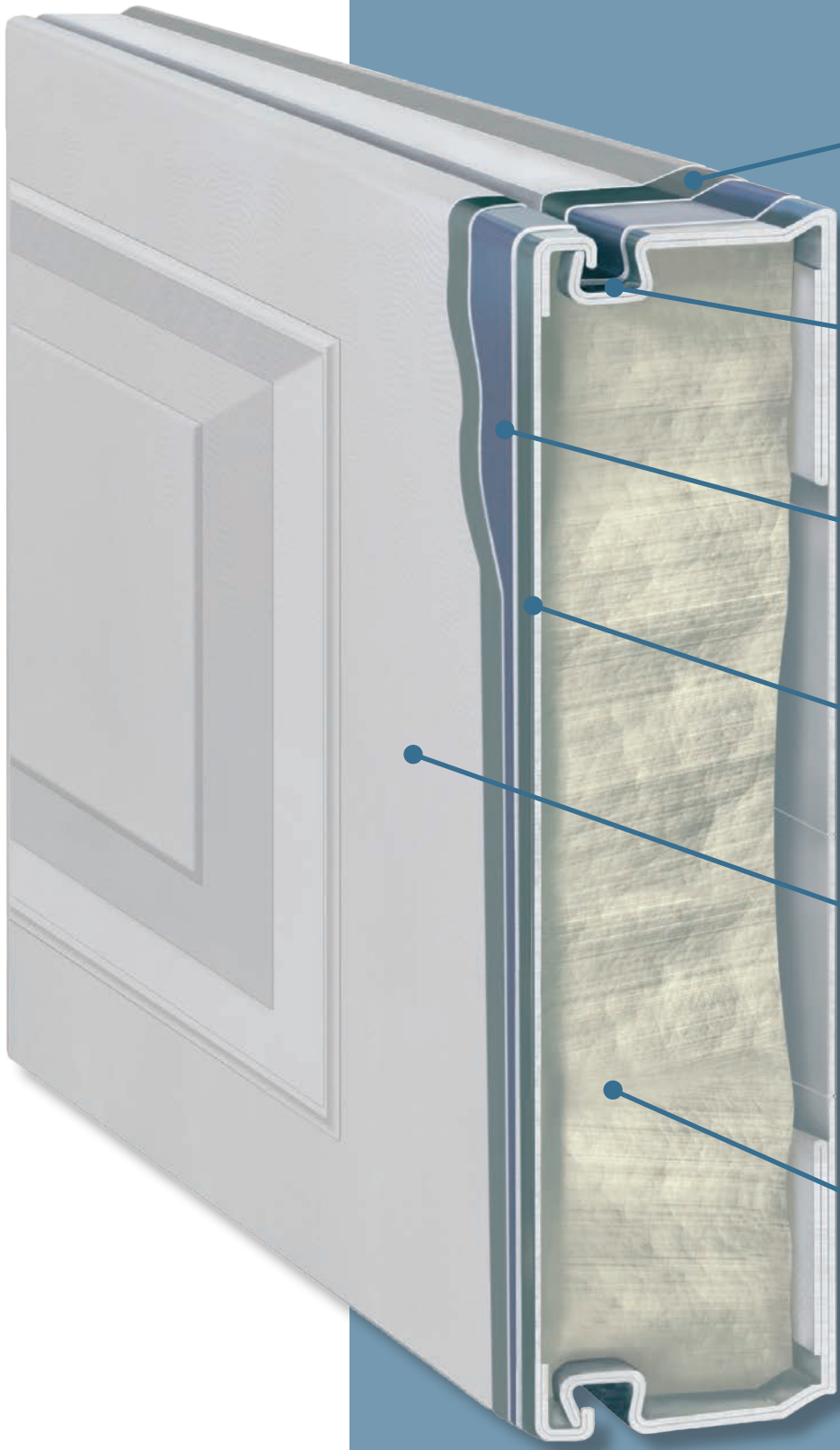
# ALL GARAGE DOORS ARE NOT CREATED EQUAL

Our Steel-Craft products are distinctive in appearance, more importantly they are designed and crafted to bring balance and elegance to each and every home.









**PRIMER**

**WEATHERLOCK  
SYSTEM**

**ZINC**

**100%  
CANADIAN STEEL**

**EXTERIOR  
POLYESTER  
TOP COAT**

**CLIMACORE  
100% CFC  
& HCFC FREE  
POLYURETHANE  
INSULATION**

# DESIGNED LIKE NO OTHER

Steel-Craft doors are specially designed and crafted to handle all Canadian weather.

## WEATHERLOCK SYSTEM

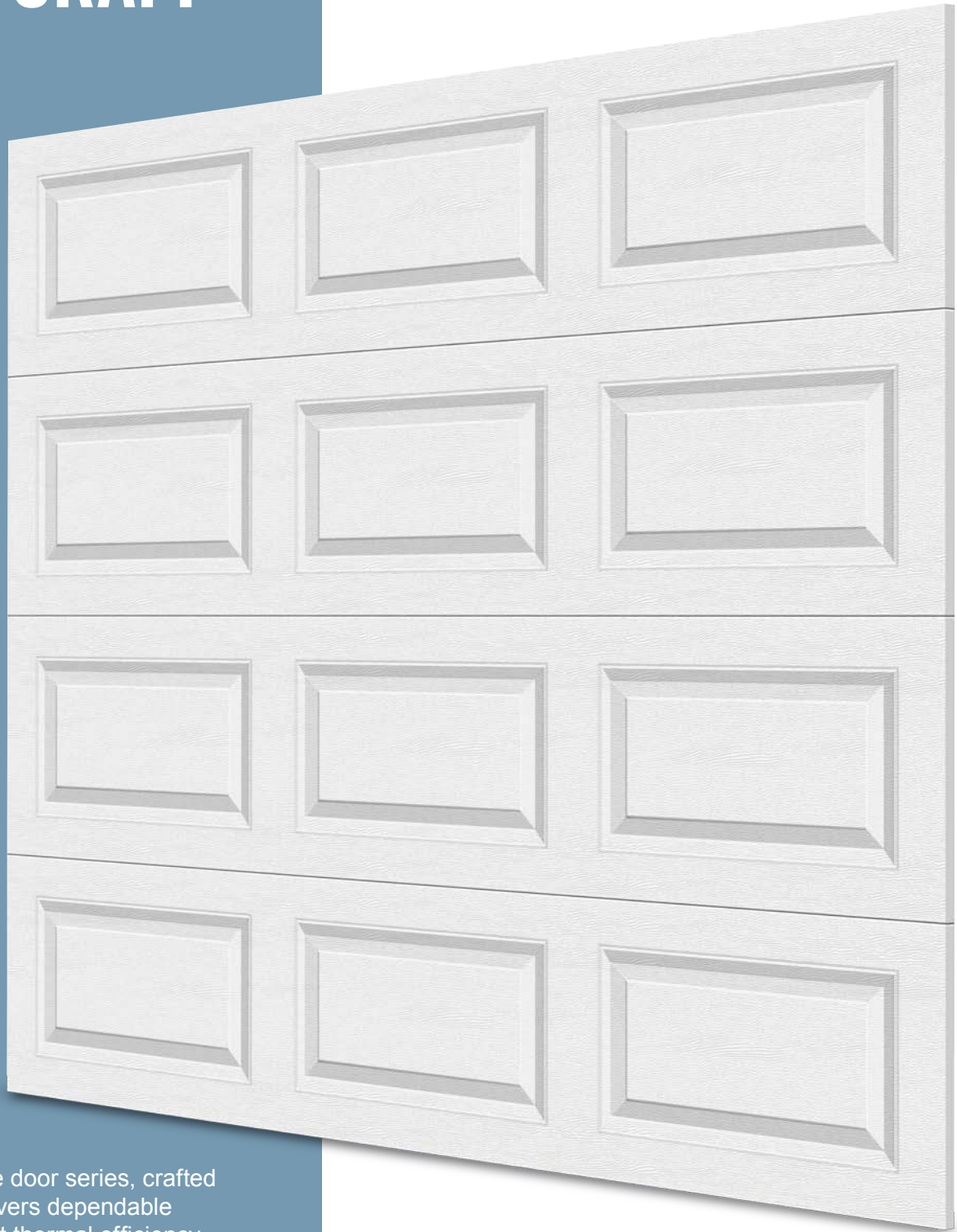
Our patented system overlaps the interior and exterior skins, locking out the cold, preventing interior heat loss, all the while extending the life of your door.

We use 100% Canadian steel of the highest quality. Completed with several layers of protective coating and the finest quality commercial grade paint.

## CLIMACORE 100% CFC & HCFC FREE POLYURETHANE INSULATION

Steel-Craft's ClimaCore insulation is specially designed to achieve the highest insulation between steel skins, providing the best R-Value, strong and consistent protection from the elements.

# THERMO-CRAFT



The Thermo-Craft garage door series, crafted in our classic design, delivers dependable construction and excellent thermal efficiency.

## SIZING OPTIONS

Headroom requirements may vary on doors.

|                         |               |                           |
|-------------------------|---------------|---------------------------|
| <b>DOOR PRODUCT</b>     | <b>T-12</b>   | <b>T-16</b>               |
| <b>R-VALUE</b>          | 10            | 16                        |
| <b>THICKNESS</b>        | 1-1/8"        | 1-3/4"                    |
| <b>AVAILABLE WIDTHS</b> | 8' 9' 10' 16' | 8' 9' 10' 12' 14' 16' 18' |
| <b>STANDARD HEIGHT</b>  | 7' & 8'       | 6' - 10'                  |

## COLOUR OPTIONS

Brochure colour representation may vary from true colour.

To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples.

### AVAILABLE IN T-12 & T-16



White

### AVAILABLE IN T-16



Sable Grey



Sandstone



Brown

### ELITE FINISHES



Weathered Wood

## WINDOW OPTIONS

### PLAIN LITE

Frame colours available White, Sable Grey, Sandstone, Brown and Weathered.



Clear



Satin Texture

**Please Note:** Glazing and window options are only available in the T-16 product line.

### INLAID MUNTIN BARS

Window size available in 26"x 14"

Available in 5/8" ThermoPane.

Muntin Bars available in Brass, Pewter, and White.



Regal



Stanton

### SNAP-IN DECORATIVE DESIGNS

Window size available in 26"x 14"

Available in 5/8" ThermoPane.

Colours available in Brown, Sandstone, and White.



Cascade



Somerton - 3 Panel Design



Somerview



Stockbridge



Stockton



Waterton



Wynbridge - 3 Panel Design

# RANCH-CRAFT RIDGELINE



The Ranch-Craft RidgeLine garage door series, notable for its long panel design, delivers exceptional construction, and thermal efficiency.

## SIZING OPTIONS

Headroom requirements may vary on doors.

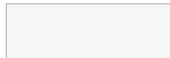
|                         |   |               |   |                           |
|-------------------------|---|---------------|---|---------------------------|
| <b>DOOR PRODUCT</b>     |  | <b>RC-10</b>  |  | <b>RC-16</b>              |
| <b>R-VALUE</b>          |   | 10            |   | 16                        |
| <b>THICKNESS</b>        |   | 1-1/8"        |   | 1-3/4"                    |
| <b>AVAILABLE WIDTHS</b> |   | 8' 9' 10' 16' |   | 8' 9' 10' 12' 14' 16' 18' |
| <b>STANDARD HEIGHT</b>  |   | 7' & 8'       |   | 6' - 10'                  |

## COLOUR OPTIONS

Brochure colour representation may vary from true colour.

To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples.

### AVAILABLE IN RC-10 & RC-16



White

### AVAILABLE IN RC-16



Sable Grey



Sandstone

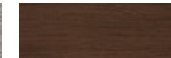


Brown

### ELITE FINISHES



Weathered Wood



Walnut



Charcoal

## WINDOW OPTIONS

### PLAIN LITE

Frame colours available White, Sable Grey, Sandstone, Brown, Espresso, Black and Weathered.



Clear



Satin Texture

### ELITE GLASS



Bronze Tint



Dark Tint

### INLAID MUNTIN BARS

Window size available in 38"x 14"

Available in 5/8" ThermoPane.

Muntin Bars available in Black, Brass, Bronze, Pewter, and White.



Regal Wide



Stanton Wide



Provincial Wide

### SNAP-IN DECORATIVE DESIGNS

Window size available in 38"x 14"

Available in 5/8" ThermoPane.

Colours available in Brown, Sandstone, and White.



Cascade



Somerton



Stockton



Stockbridge



Waterton



Wynbridge

**Please Note:** Glazing and window options are only available in the RC-16 product line.

# CARRIAGE-CRAFT



The Carriage-Craft garage door series, distinct for connecting modern technology with a more traditional aesthetic, delivers immaculate construction, and thermal efficiency.



## SIZING OPTIONS

Headroom requirements may vary on doors.

### DOOR PRODUCT

CC-16

### R-VALUE

16

### THICKNESS

1-3/4"

### AVAILABLE WIDTHS

8' 9' 10' 12' 14' 16' 18'

### STANDARD HEIGHT

6' - 10'

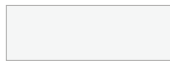


## COLOUR OPTIONS

Brochure colour representation may vary from true colour.

To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples.

### AVAILABLE IN CC-16



White



Sable Grey

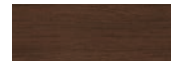


Sandstone



Brown

### ELITE FINISHES



Walnut

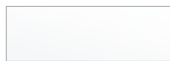


Charcoal

## WINDOW OPTIONS

### PLAIN LITE

Frame colours available White, Sable Grey, Sandstone, Brown, Espresso and Black.



Clear



Satin Texture

### ELITE GLASS



Bronze Tint



Dark Tint

### INLAID MUNTIN BARS

Window size available in 38"x 14"

Available in 5/8" ThermoPane.

Muntin Bars available in Black, Brass, Bronze, Pewter, and White.



Regal Wide



Stanton Wide



Provincial Wide

### SNAP-IN DECORATIVE DESIGNS

Window size available in 38"x 14"

Available in 5/8" ThermoPane.

Colours available in Brown, Sandstone, and White.



Cascade



Somerton



Stockton



Stockbridge



Waterton



Wynbridge

## DECORATIVE HARDWARE

### HINGES



16" Tuscan Forged Black Iron Hinge



16" Sicilian Forged Black Iron Hinge



16" Umbria Black Iron Hinge

### HANDLES



San Marino Handle



Veneto Stamped Steel Handle



Milano Forged Black Iron Handle



# FLUSH



The Flush garage door series conveys a progressively modern aesthetic while maintaining exceptional construction and thermal efficiency.

## SIZING OPTIONS

Headroom requirements may vary on doors.

|                         |   |                       |   |                           |
|-------------------------|---|-----------------------|---|---------------------------|
| <b>DOOR PRODUCT</b>     |  | <b>FL138</b>          |  | <b>FL134</b>              |
| <b>R-VALUE</b>          |   | 13                    |   | 16                        |
| <b>THICKNESS</b>        |   | 1-3/8"                |   | 1-3/4"                    |
| <b>AVAILABLE WIDTHS</b> |   | 8' 9' 10' 12' 16' 18' |   | 8' 9' 10' 12' 14' 16' 18' |
| <b>STANDARD HEIGHT</b>  |   | 6' - 10'              |   | 6' - 10'                  |

## COLOUR OPTIONS

Brochure colour representation may vary from true colour.

To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples.

### AVAILABLE IN FL138 & FL134



White

### AVAILABLE IN FL134



Sable Grey

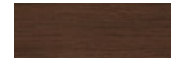


Sandstone

### ELITE FINISHES



Weathered Wood



Walnut



Cedar

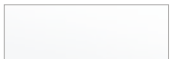


Charcoal

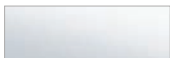
## WINDOW OPTIONS

### PLAIN LITE

Frame colours available in White, Sable Grey, Sandstone, Espresso, Weathered and Black.



Clear



Satin Texture

### ELITE GLASS



Bronze Tint



Dark Tint

### INLAID MUNTIN BARS

Window sizes available in 26"x 14" and 38"x 14"  
Available in 5/8" ThermoPane.

#### 26"x 14"

Muntin Bars available in Brass, Pewter, and White.



Regal



Stanton

#### 38"x 14"

Muntin Bars available in Black, Brass, Bronze, Pewter, and White.



Regal Wide



Stanton Wide



Provincial Wide

### 24"x 6" WINDOWS

Available in 5/8" ThermoPane.

Alignment available in Left Vertical Column, Right Vertical Column and Top Horizontal Row.

See Contemporary door for window placement options.



# CONTEMPORARY



The Contemporary garage door series, immaculately constructed, offers the texture and aesthetic of real wood panels with excellent thermal efficiency.

## SIZING OPTIONS

Headroom requirements may vary on doors.


|                         |                           |
|-------------------------|---------------------------|
| <b>DOOR PRODUCT</b>     | <b>CONTEMPORARY</b>       |
| <b>R-VALUE</b>          | 16                        |
| <b>THICKNESS</b>        | 1-3/4"                    |
| <b>AVAILABLE WIDTHS</b> | 8' 9' 10' 12' 14' 16' 18' |
| <b>STANDARD HEIGHT</b>  | 6' - 10'                  |



## COLOUR OPTIONS

Brochure colour representation may vary from true colour.

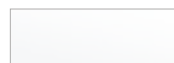
To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples.

| ELITE FINISHES  |   |   |   |  |   |
|---|---|---|---|--|---|
|  |  |  |  |  |  |
| White   | Sable Grey  | Sandstone   | Walnut  | Cedar  | Charcoal  |

## WINDOW OPTIONS

### GLASS COLOUR

Frame colours available in White, Sable Grey, Espresso and Black.



Clear



Satin Texture

### ELITE GLASS



Bronze Tint



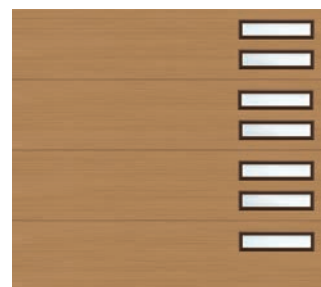
Dark Tint

### WINDOW PLACEMENT OPTIONS

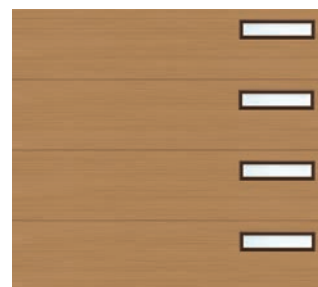
Window size available in 24"x 6"

Available in 5/8" ThermoPane.

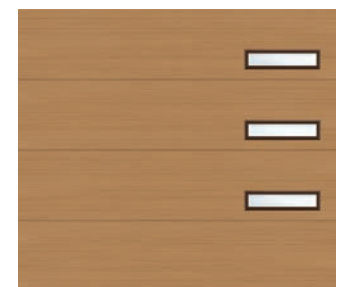
Alignment available in Left Vertical Column, Right Vertical Column and Top Horizontal Row.



Full Section Stacked



Top Section Stacked



Bottom Section Stacked

# MID-CENTURY MODERN



The Mid-Century Modern garage door series is ideal for home renovations or new construction. Mid-Century Modern combines our state of the art fabrication with elegance.

## SIZING OPTIONS

Headroom requirements may vary on doors.

### DOOR PRODUCT

### R-VALUE

### THICKNESS

### AVAILABLE WIDTHS

### STANDARD HEIGHT



### MID-CENTURY MODERN

16

1-3/4"

8' 9' 10' 12' 14' 16' 18'

6' - 10'

## COLOUR OPTIONS

Brochure colour representation may vary from true colour.

To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples.



White



Sable Grey



Sandstone



Brown

### ELITE FINISHES



Weathered Wood



Cedar

## WINDOW OPTIONS

### GLASS COLOUR

Frame colours available in White, Sable Grey, Sandstone, Brown, Espresso, Weathered and Black.



Clear



Satin Texture

### ELITE GLASS



Bronze Tint



Dark Tint

### INLAID MUNTIN BARS

Window sizes available in 26"x 14" and 38"x 14"  
Available 5/8" ThermoPane.

#### 26"x 14"

Muntin Bars available in Brass, Pewter, and White.



Regal



Stanton

#### 38"x 14"

Muntin Bars available in Black, Brass, Bronze, Pewter, and White.



Regal Wide



Stanton Wide



Provincial Wide

### 24"x 6" WINDOWS

Available in 5/8" ThermoPane.

Alignment available in Left Vertical Column, Right Vertical Column and Top Horizontal Row.

Frame colour not available in Sandstone or Brown.



# ESTEEM

At Steel-Craft, we know your home is one of a kind, and we think your doors should be too. Our ESTEEM garage door series is sure to increase your curb appeal with customized windows available in a wide variety of colours, sizes, and materials. These carefully crafted aluminum doors guarantee durability and elegance. Welcome your home with ESTEEM.







# ESTEEM



The Esteem garage door series offers reliable aluminum doors in a wide variety of customizable colours, glass, and size options.

## COLOUR OPTIONS

Brochure colour representation may vary from true colour.

To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples.

### ANODIZED



Clear

### ACRYNAR FINISH



White

### DURANAR FINISHES



Black



Charcoal



Dark Bronze

### POWDERCOAT



Sable Grey

Note: A full selection of custom colour options are available upon request.

Please consult factory for details.

## WINDOW OPTIONS

### GLASS OPTIONS

Standard 4mm tempered single pane and 4mm tempered sealed units.



Clear



Dark Tint Clear



Satin Privacy



Dark Tint Privacy



Bronze Reflective

## LAYOUT OPTIONS

### 4 SECTION - 2 PANEL



8'x 7'



8'x 8'



9'x 7'



9'x 8'

### 4 SECTION - 3 PANEL



10'x 7'



10'x 8'



12'x 7'

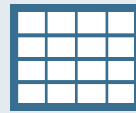


12'x 8'

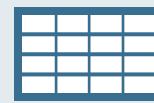
### 4 SECTION - 4 PANEL



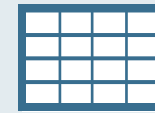
14'x 7'



14'x 8'



16'x 7'

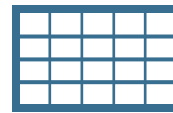


16'x 8'

### 4 SECTION - 5 PANEL



18'x 7'



18'x 8'

### 5 SECTION - 2-5 PANEL

9' Height and 10' Height Available



**CUSTOM EXTRUDED  
ALUMINUM RAILS & STILES**

**TEMPERED SEALED GLASS  
POLYCARBONATE OR INSULATED  
ALUMINUM PANELS**

All glazing materials sealed to door  
frame with butyl tape and held securely  
with rigid PVC snap-in mouldings

**INTERMEDIATE VINYL  
WEATHER STRIP**

**HYDR-O-GUARD DESIGN**

**SNAP-IN RETAINER**

**BOTTOM VINYL WEATHER STRIP**

## ESTEEM FEATURES

### FRAMES

- **Thickness:** 0.071”(1.8mm);0.118”(3mm) at fastener locations
- **Standard Top/Bottom/End Stiles:** 6-3/8”(162mm)
- **Intermediate Stiles:** 3.0”(76mm)

### INSULATED ALUMINUM PANEL

0.05”(1.27mm) thick aluminum sheet material insulated and sealed to door frame

### DOOR FACE HARDWARE

- Graduated end hinges and centre hinges made from galvanized steel
- Heavy duty rollers with heat-treated and outer races with 10 floating ball bearings.

### TRACKS

2”(50mm) or 3”(75mm) wide galvanized steel tracks.

### COUNTERBALANCE SYSTEM

- Class II oil tempered ASTM A229 wire, minimum 10,000 cycle torsion springs on continuous steel shaft
- Quality galvanized lift cables with a minimum safety factor of 7 to 1

### STRUTTING

- Doors over 11 feet in width are reinforced with 16ga galvanized steel “Z” brace per section
- Strutting required for doors wider than 11 feet (3,353mm)

### WEATHERSTRIPPING

- **Bottom weatherstripping:** U-type arctic grade vinyl
- **Jamb:** quality factory finished metal with two-point flexible arctic grade vinyl weatherstrip
- **Header:** quality factory finished metal with two-point flexible arctic grade vinyl weatherstrip

### TRI-SEAL (SEALED GLASS UNITS)

- **Reduces Sealant Stress:** Super Spacer’s thermoset silicone polymer material expands and contracts and always returns to its original shape.
- **Promotes Sound Absorption:** The closed-cell polymer of Super Spacer transmits very little sound compared to conventional aluminum or less-metal warm edge spacers. We recommend the use of Super Spacer wherever noise from airplanes, trains or automobiles may be a problem for building occupants.
- **Improves Condensation Resistance:** The significantly reduced tendency of Insulated Glazing (IG) units fabricated with Super Spacer to exhibit interior condensation or frosting means that the health problems associated with mold may be virtually eliminated.
- **The No-Metal Advantage:** The edge of an IG unit is the most vulnerable part of the glass to heating and cooling losses, condensation and frosting. Super Spacer contains NO-Metal and is one of the most thermally efficient IG spacers available in the market today.
- **Globally Tested and Proven Performance:** Super Spacer is the world’s first polymer, NO-Metal warm edge spacer. Over 1 billion feet of Super Spacer has been used worldwide since the start of production in 1989. The company received the 1994 “Solar Company of the Year” award issued by Solar Energy Society of Canada, Inc. Super Spacer was awarded the DWM Green Product Award in both 2009 and 2010.

### HYDR-O-GUARD

Re-Designed to keep the weather out.

**Note:** SA7500 Aluminum rails will be used going forward on all Esteem door styles.

## THE BEST DOOR WOULD BE YOUR OWN STEEL-CRAFT DOOR.

Select your choice of garage door style, colour or finish, windows and decorative accessories by contacting one of our Steel-Craft Dealers or Distributors.

## STEEL-CRAFT WARRANTY.

At Steel-Craft, we take pride in our solution-based customer service and carefully plan each component of our doors to meet your needs. Our warranty covers five years from the delivery date on door faces for materials and finishes and safeguards against potential cracking, splitting or deterioration due to rust. We offer a 10-year Pro-rated warranty on all our Steel-Craft components and hardware. Adding an aftermarket paint finish to our Steel-Craft Door Faces will void our warranty. For more information on our warranty, please visit our website.





## **BRANCH SALES & DISTRIBUTION CENTRES**

### **EDMONTON**

**Head Office:**  
1.800.463.3667  
13504, St. Albert Trail  
Edmonton, AB T5L 4P4

### **CALGARY**

1.800.561.9871

### **KELOWNA**

1.800.880.0755

### **VANCOUVER**

1.800.361.3667

### **TORONTO**

1.800.465.7091

## **DISTRIBUTION PARTNERS**

### **LETHBRIDGE**

1.403.327.3667

### **SASKATOON**

1.888.233.3667

### **REGINA**

1.888.233.3667

### **PRINCE ALBERT**

1.888.233.3667

### **WINNIPEG**

1.204.668.2000

### **HALIFAX**

1.902.468.8912



Don't just hang a door, **Install a Steel-Craft.**  
[steel-craft.ca](http://steel-craft.ca)